

For more information and technical assistance contact Phillips 66 COPYLENE® Polypropylene at www.COPYLENE.com.

COPYLENE® CM120LN

Impact Copolymer

Applications:

- Consumer products, no break impact

Product Description

- COPYLENE® CM120LN is a high impact copolymer formulated with anti-stat and nucleation to excel in injection molding processes. It is made with a non-phthalate catalyst.

Product Properties

Typical Properties	Method	Value Unit
Physical		
Melt Flow Rate (230°C/2.16kg)	ASTM D 1238	12 g/10 min
Density – Specific Gravity	ASTM D 792	0.902 sp. gr
Mechanical		
Tensile Strength @ Yield (2 in/min) (50 mm/min)	ASTM D 638	3,050 psi 21 MPa
Flexural Modulus (0.05 in/min, 1% Secant, Procedure A) (1 mm/min, 1% Secant, Procedure A)	ASTM D 790	168,000 psi 1,158 MPa
Tensile Elongation @Yld	ASTM D 638	6.7 %
Impact		
Notched izod impact (73 °F, Method A) (23 °C, Method A)	ASTM D 256	No Break
Thermal		
DTUL @66psi – Unannealed	ASTM D 648	95 °C

For regulatory compliance information, see COPYLENE® CM120LN Product Stewardship Information Sheet. MSDS available upon request, or on our Web site at www.COPYLENE.com. The product specifications are nominal properties and do not reflect normal testing variance and should not be used for specification purposes.

Revision Date March 2019



Before using this product, the user is advised and cautioned to make its own determination and assessment of the safety and suitability of the product for the specific use in question and is further advised against relying on the information contained herein as it may relate to any specific use or application. It is the ultimate responsibility of the user to ensure that the product is suited and the information is applicable to the user's specific application. Phillips 66 Company does not make, and expressly disclaims, all warranties, including warranties of merchantability or fitness for a particular purpose, regardless of whether oral or written, express or implied, or allegedly arising from any usage of any trade or from any course of dealing in connection with the use of the information contained herein or the product itself. The user expressly assumes all risk and liability, whether based in contract, tort or otherwise, in connection with the use of the information contained herein or the product itself. Further, information contained herein is given without reverence to any intellectual property issues, as well as federal, state or local laws which may be encountered in the use thereof. Such questions should be investigated by the user.

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