

For more information and technical assistance contact Phillips 66 COPYLENE® Polypropylene at www.COPYLENE.com.

COPYLENE® CM350LN

Polypropylene, Impact Copolymer

Applications:

- Caps & Closures
- Opaque Containers

Product Description

- COPYLENE® CM350LN is a high melt flow, medium impact polypropylene copolymer resin designed for injection molding applications requiring a good balance of stiffness, impact, resistance and processability, it is made with a non-phthalate catalyst.

Product Properties

| Typical Properties | Method | Value Unit |
|---|-------------|--------------------------|
| Physical | | |
| Melt Flow Rate (230°C/2.16kg) | ASTM D 1238 | 35.0 g/10 min |
| Density – Specific Gravity | ASTM D 792 | 0.902 sp. gr |
| Mechanical | | |
| Tensile Strength @ Yield (2 in/min) (50 mm/min) | ASTM D 638 | 3,300 psi 22.8 MPa |
| Flexural Modulus (0.05 in/min, 1% Secant, Procedure A) (1 mm/min, 1% Secant, Procedure A) | ASTM D 790 | 170,000 psi 1,170 MPa |
| Tensile Elongation @Yld | ASTM D 638 | 6% |
| Impact | | |
| Notched Izod impact (73 °F, Method A) (23 °C, Method A) | ASTM D 256 | 2 ft-lb/in 107 J/m |
| Thermal | | |
| DTUL @66psi – Unannealed | ASTM D 648 | 100 °C |

For regulatory compliance information, see COPYLENE® CM350LN Product Stewardship Information Sheet. MSDS available upon request, or on our Web site at www.COPYLENE.com. The product specifications are nominal properties and do not reflect normal testing variance and should not be used for specification purposes.

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Before using this product, the user is advised and cautioned to make its own determination and assessment of the safety and suitability of the product for the specific use in question and is further advised against relying on the information contained herein as it may relate to any specific use or application. It is the ultimate responsibility of the user to ensure that the product is suited and the information is applicable to the user's specific application. Phillips 66 Company does not make, and expressly disclaims, all warranties, including warranties of merchantability or fitness for a particular purpose, regardless of whether oral or written, express or implied, or allegedly arising from any usage of any trade or from any course of dealing in connection with the use of the information contained herein or the product itself. The user expressly assumes all risk and liability, whether based in contract, tort or otherwise, in connection with the use of the information contained herein or the product itself. Further, information contained herein is given without reverence to any intellectual property issues, as well as federal, state or local laws which may be encountered in the use thereof. Such questions should be investigated by the user.

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