

For more information and technical assistance contact ConocoPhillips COPYLENE™ Polypropylene at [www.COPYLENE.com](http://www.COPYLENE.com).

## COPYLENE™ CM120LN

Impact Copolymer

### Applications:

- Injection Molding

### Product Description

- COPYLENE™ CM120LN is a High Impact copolymer formulated with antistat and nucleation to excel in injection molding processes.

### Product Properties

Typical Properties	Method	Value Unit
<b>Physical</b>		
Melt Flow Rate (230°C/2.16kg)	ASTM D 1238	12 g/10 min
Density – Specific Gravity	ASTM D 792	0.902 sp gr
<b>Mechanical</b>		
Tensile Strength @ Yield (2 in/min) (50 mm/min)	ASTM D 638	3250 psi 22.4 MPa
Flexural Modulus (0.05 in/min, 1% Secant, Procedure A) (1 mm/min, 1% Secant, Procedure A)	ASTM D 790	165000 psi 1138 MPa
Tensile Elongation @Yld	ASTM D 638	6.7%
<b>Impact</b>		
Notched izod impact (73 °F, Method A) (23 °C, Method A)	ASTM D 256	11 ft-lb/in 584 J/m
<b>Thermal</b>		
DTUL @66psi – Unannealed	ASTM D 648	95 °C

For regulatory compliance information, see COPYLENE™ CM120LN Product Stewardship Information Sheet. MSDS available upon request, or on our Web site at [www.COPYLENE.com](http://www.COPYLENE.com). The product specifications are nominal properties and do not reflect normal testing variance and should not be used for specification purposes.

Revision Date February 2012



Before using this product, the user is advised and cautioned to make its own determination and assessment of the safety and suitability of the product for the specific use in question and is further advised against relying on the information contained herein as it may relate to any specific use or application. It is the ultimate responsibility of the user to ensure that the product is suited and the information is applicable to the user's specific application. ConocoPhillips Company does not make, and expressly disclaims, all warranties, including warranties of merchantability or fitness for a particular purpose, regardless of whether oral or written, express or implied, or allegedly arising from any usage of any trade or from any course of dealing in connection with the use of the information contained herein or the product itself. The user expressly assumes all risk and liability, whether based in contract, tort or otherwise, in connection with the use of the information contained herein or the product itself. Further, information contained herein is given without reverence to any intellectual property issues, as well as federal, state or local laws which may be encountered in the use thereof. Such questions should be investigated by the user.

*COPYLENE™ is a trademark of ConocoPhillips Co. or one of its subsidiaries.*